



# A Multi-scale Chemical Engineering Product Design: Design of a Transdermal Delivery System

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# Outline

- New Directions for CHE Education
- Project Goals (instructor view)
  - Product Design
  - Multi-Scale Design
- Project Goals (student view)
- Student-generated Results
- Assessment
- Conclusions



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# New Directions for CHE Education

- Biology as enabling science
- Product design
- Multi-scale analysis and design



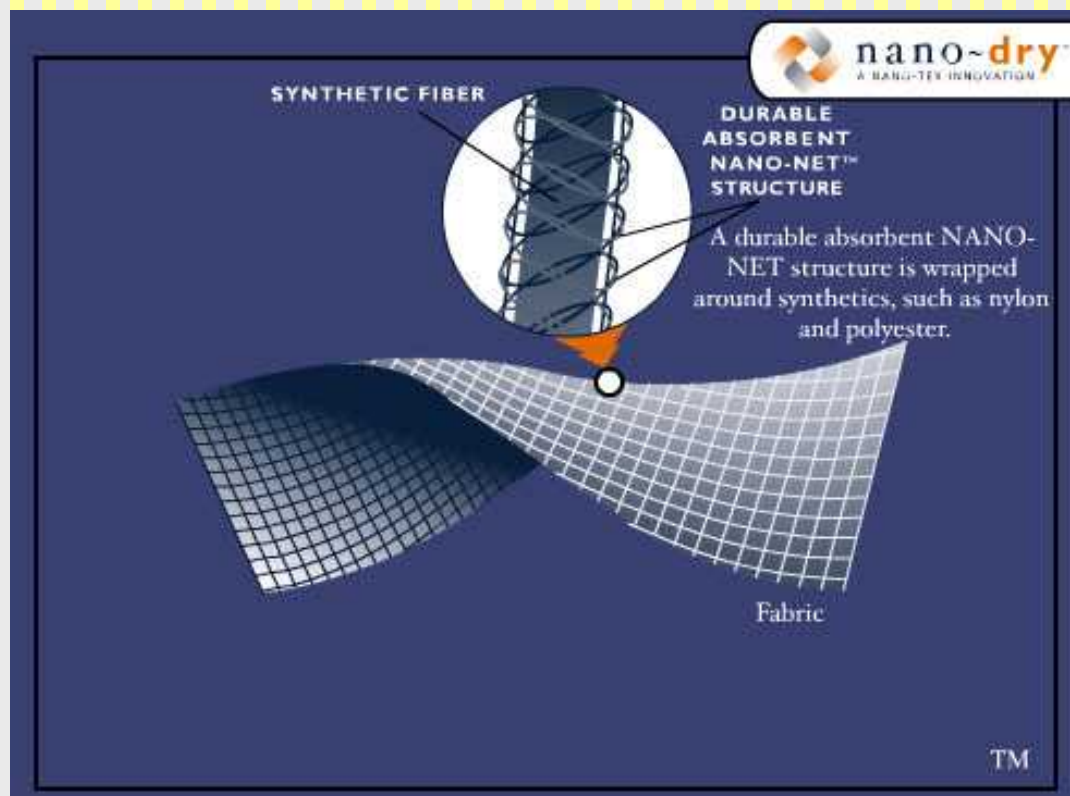
# Traditional Chemical Engineering



source: AIChE



# The Future of Chemical Engineering

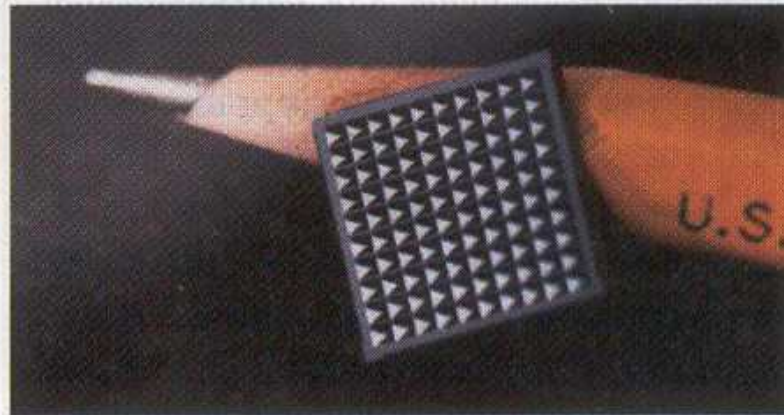
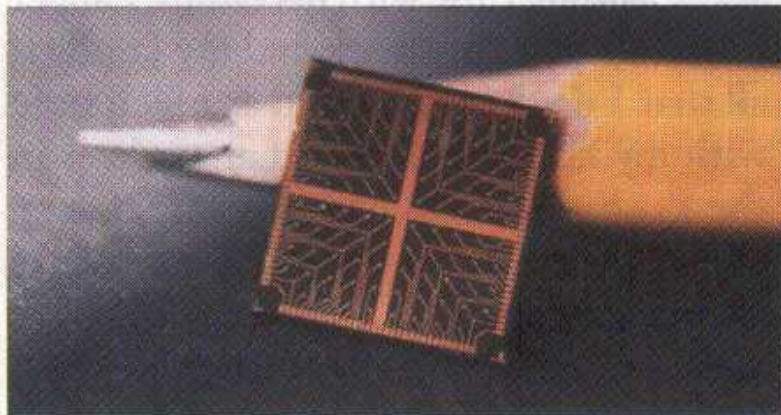


<http://www.nanotechbook.com/resources.php>





# The Future of Chemical Engineering



CARITA STUBBE/MICROCHIPS INC.

**DRUGS-ON-A-CHIP** Front of a controlled-release microchip (left), based on a concept developed in Langer's lab, shows an array of 100 gold reservoir caps and their electrodes. The back of the chip (right) shows the 150-nL reservoirs that potentially could release doses of drug or a combination of drugs.

Source: C&E News, February 18, 2002



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# Project Goals (instructor view)

- Product design
  - Need, ideas, screening, manufacturing
- Multi-scale design
  - From molecular to macroscopic
- Life sciences orientation
- Lifelong learning, teamwork, communication



# Project Goals (student view)

- Identify candidate drugs for use in transdermal systems
  - Properties of such drugs (molecular weight, solubility, concentration in blood, desired dosage)
- Ideas for such drugs
  - Birth control, motion sickness, blood pressure control, nicotine withdrawal
- Identify suitable markets
  - Developing economy
  - Professional, educated women



# Project Goals (student view) [continued]

- Screening of alternatives
- Design of birth control patch
  - Components of patch
    - Adhesive, enhancers, excipients, liners
  - Manufacture of patch
    - Mixing processes
    - Coating processes
    - Cutting, packaging, shipping, warehouse facilities



# Project Goals (student view) [continued]

- Technical understanding of drug delivery process
  - Transdermal transport phenomena (transport through multiple immiscible layers)
- Pharmacokinetics
  - Compartment models, fitting published data
- Demonstration experiment
  - Diffusion cell



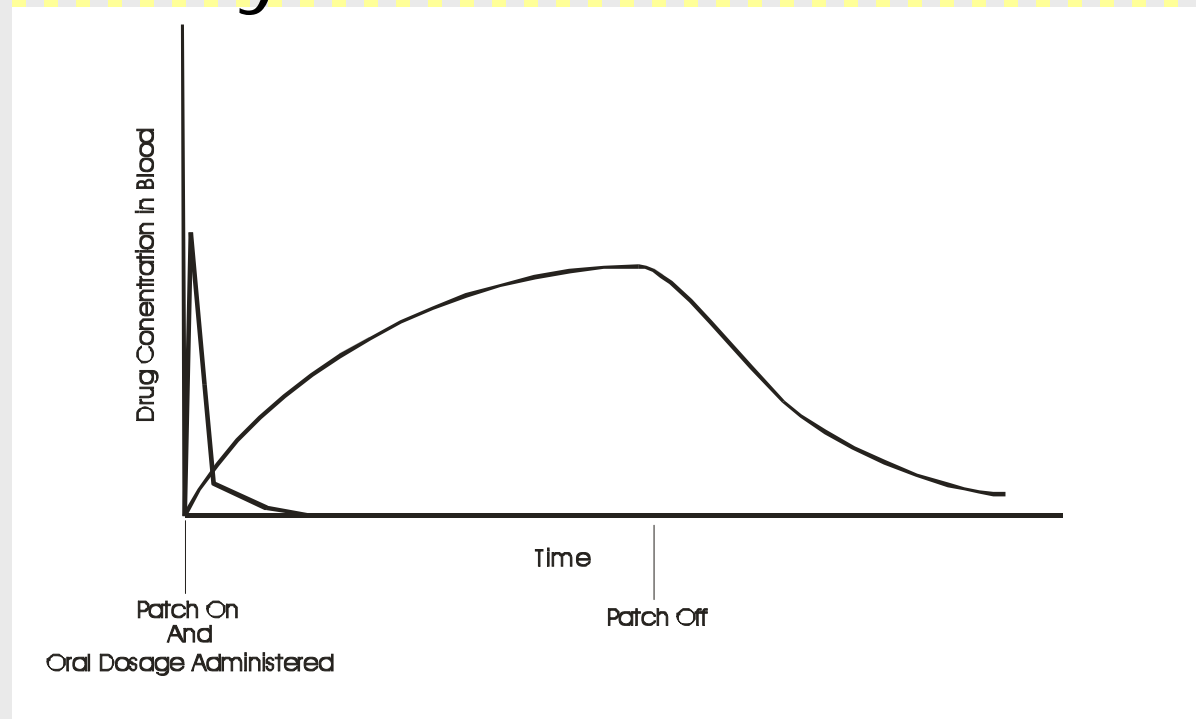
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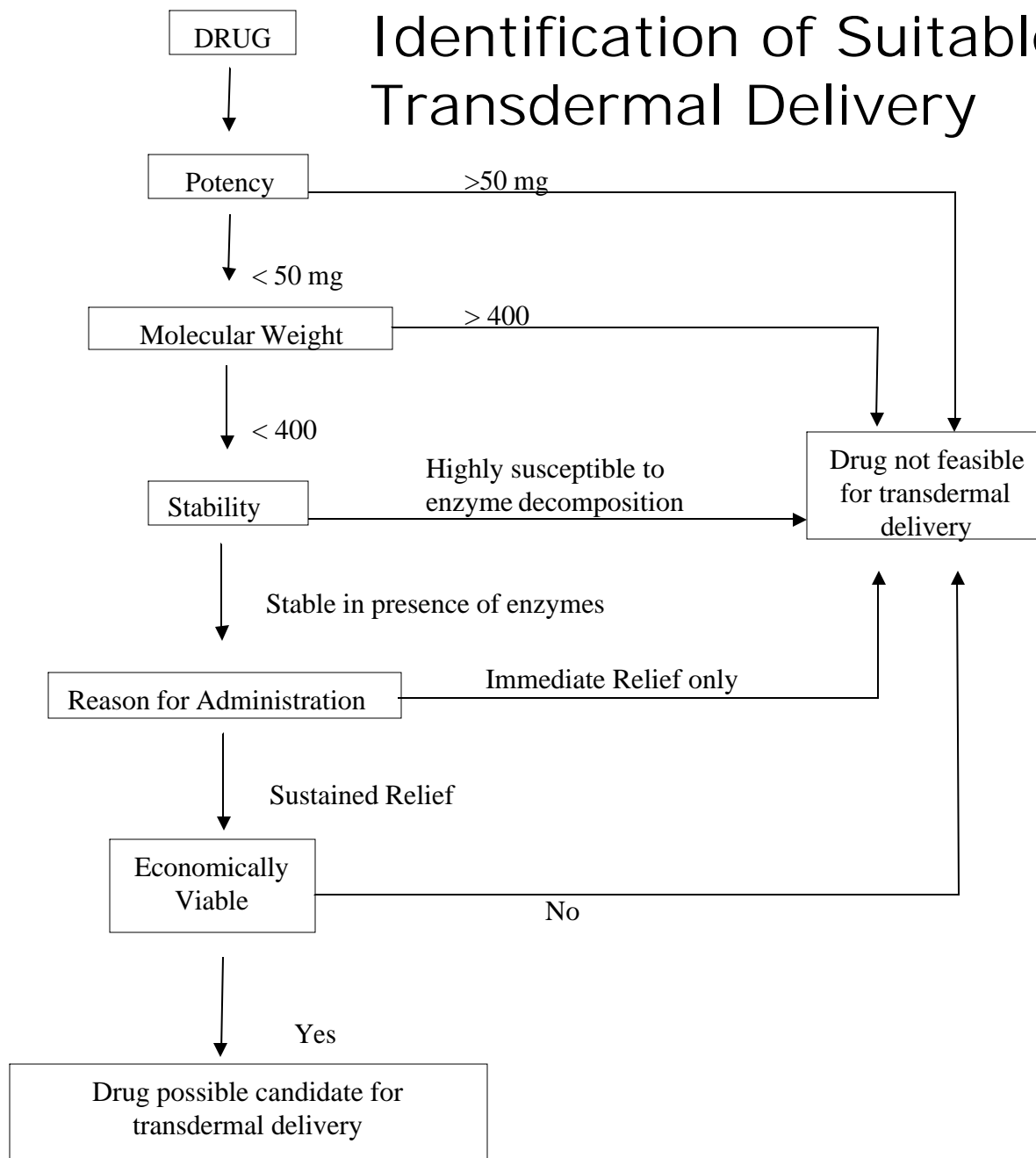
# Student-Generated Results

- Learned about transdermal delivery





# Identification of Suitable Drugs for Transdermal Delivery



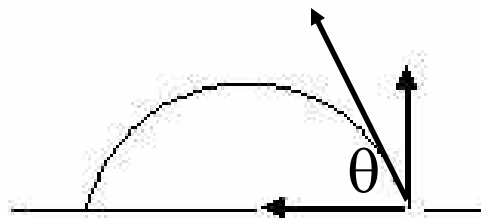


# Student-Generated Results (cont'd)

- Chose drug
  - Norelgestromin/ethinyl estradiol (similar to Ortho-Evra<sup>®</sup>)
- Chose excipient – oleic acid
- Chose enhancer – propylene glycol monolaurate
- Chose adhesive – polyisobutylene (and learned about adhesion)

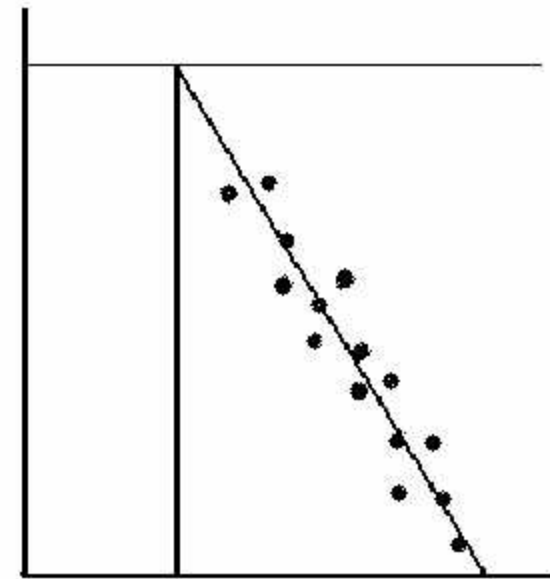


# Adhesion



contact angle

$\cos \theta$



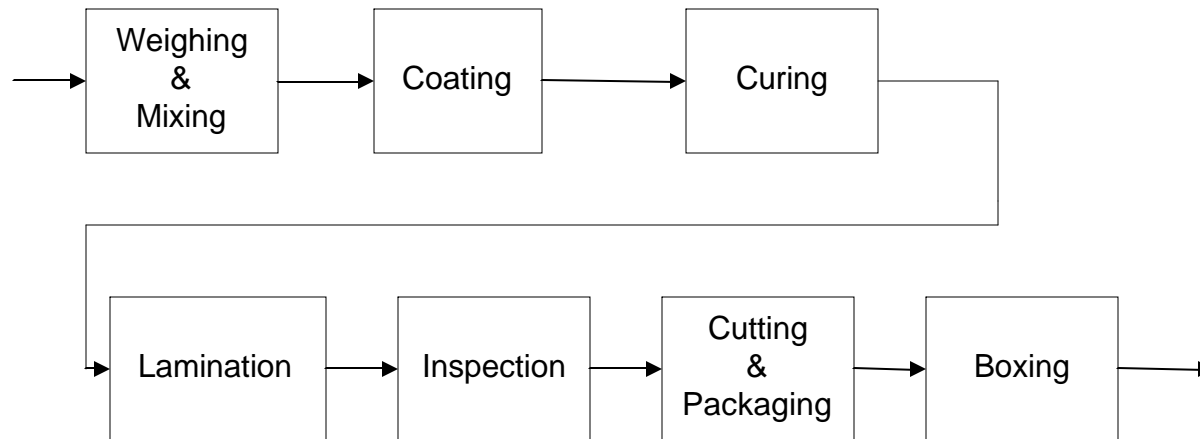
$\gamma$

critical surface tension



# Student-Generated Results (cont'd)

## ■ Manufacturing process





# Student-Generated Results (cont'd)

## ■ Production process

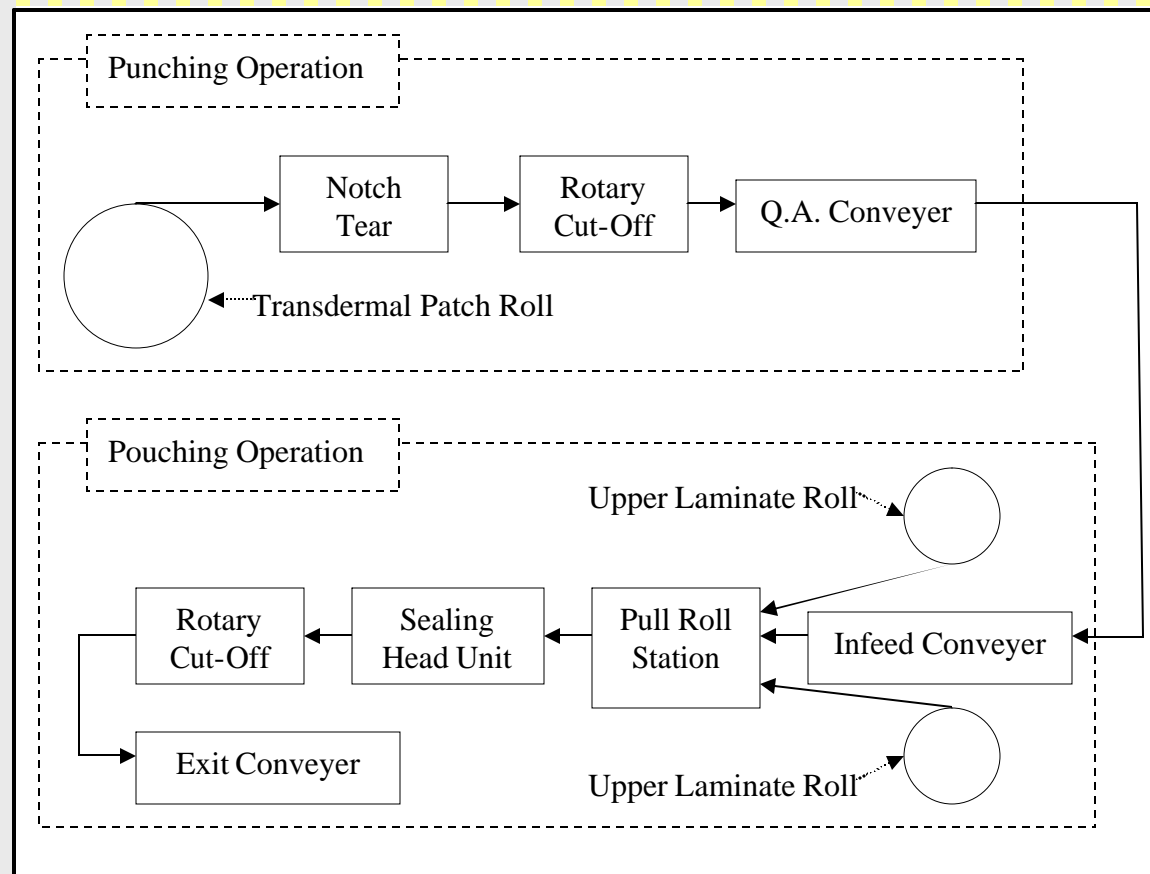


<http://www.mathisag.com/en/>



# Student-Generated Results (cont'd)

## ■ Punching and pouching







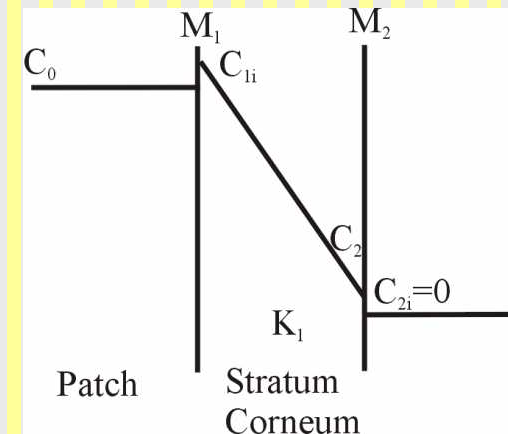
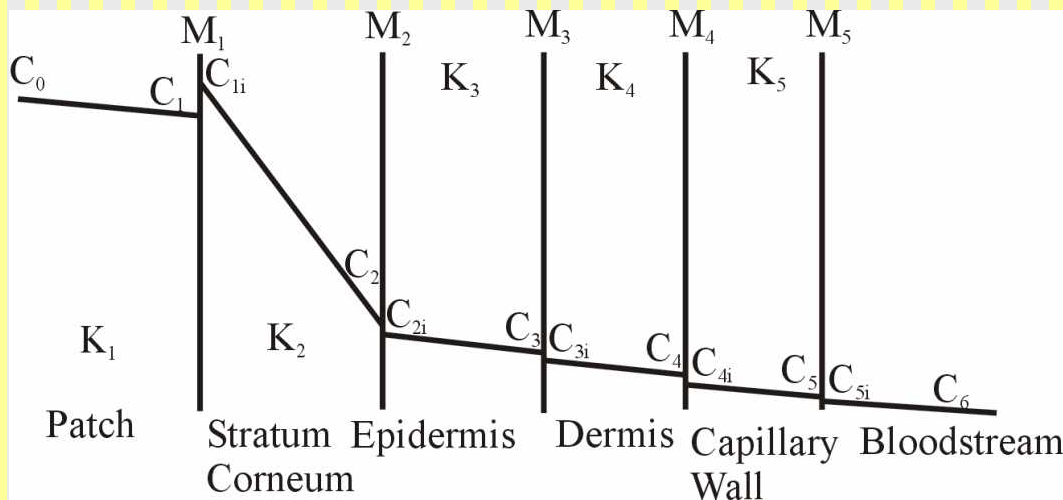
# Student-Generated Results (cont'd)

- Cartoning
- Solvent recovery
- Personnel
- Scheduling
- Economic analysis
  - \$0.30/patch to manufacture
  - Current price (non-generic)  
\$11.00/patch



# Student-Generated Results (cont'd)

## ■ Diffusion through skin



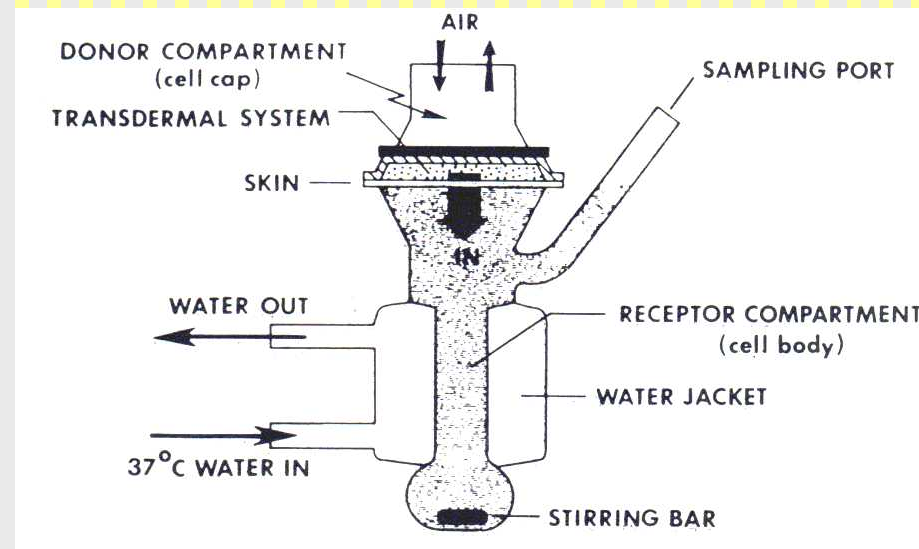
$$j = \frac{C_0 - \frac{C_n}{\prod M_j}}{\frac{1}{K_0} + \sum_{j=1}^n \frac{1}{K_j (\prod_{j=1}^n M_j)}}$$

$$j = C_0 K_1 M_1$$



# Student-Generated Results (cont'd)

## ■ Diffusion cell experiment

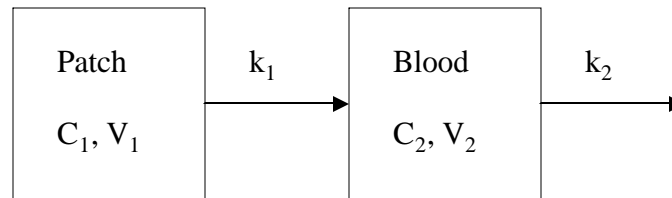


Apparatus used to perform *in vitro* experiments to determine the flux of a drug through skin, from Kydonieus, A. F. and B. Berner, *Transdermal Delivery of Drugs* , Volume II (Boca Raton, FL: CRC Press, 1987).



# Student-Generated Results (cont'd)

## ■ Pharmacokinetics



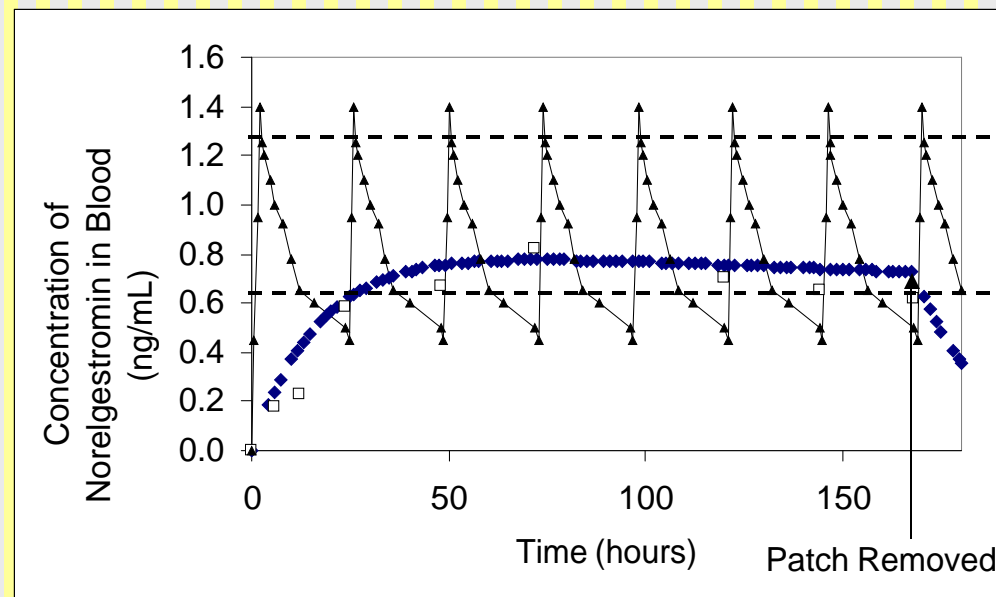
$$\frac{dC_1}{dt} = \frac{-k_1 C_1}{V_1}$$

$$\frac{dC_2}{dt} = \frac{k_1 C_1 - k_2 C_2}{V_2}$$



# Student-Generated Results (cont'd)

## ■ Pharmacokinetics



Predicted concentration of norelgestromin in blood. ( represents experimental values collected from human samples, dotted line represents reference range for which drug is effective, from OrthoEvra<sup>®</sup> Full Prescribing Information. Ortho-McNeil Pharmaceuticals. Raritan, New Jersey. May 2003. ^ represents experimental values collected from human samples for tablet administration, from Kydonieus, A. F. and B. Berner, *Transdermal Delivery of Drugs*, Volume II (Boca Raton, FL: CRC Press, 1987).)



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# Assessment

- Students
  - Feedback on evaluation of instruction
  - Feedback on surveys/interviews
- Faculty
  - Use of rubric



# Assessment by Students

- *Tackling the non -traditional problem posed in the large - group project enhanced my confidence in solving new problems.*

4.90/5.00



# Assessment by Students

- *I feel that my experience with the group design taught me the importance and the need for continuously learning new material.*

4.17/5.00



# Assessment by Faculty

Design of equipment, understand interrelationship between equipment in process	3
Apply chemistry, math, physics, engineering science	3.5
Resolve complex problem into components	3
Apply economic, physical constraints and optimization methods to obtain solution	3
Use of computer-based and other information systems	3
Demonstrate ability to learn new material not taught in class	4
Demonstrate ability to function in assigned role	3
Demonstration of ethical behavior	3
Demonstrate understanding of societal impact and need for assigned design	3



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# Conclusion

- Project was successful
- Students met or exceeded all expectations
- Can include product design, life sciences, multi-scale design in traditional design class





# Web Site

[http://www.che.cemr.wvu.edu/  
publications/projects/index.php](http://www.che.cemr.wvu.edu/publications/projects/index.php)